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 **MAHARAJA SHREE UMAID MILLS LTD.**
Pali-306401 (Rajasthan) INDIA

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Profile :

Maharaja Shree Umaid Mills Ltd., Pali (Estd. 1939) is, a predominantly Spinning, composite textile mills. Business of Yarns contributes to more than 80% of the total turnover. The company's spinning facilities are technologically well-upgraded and equipped with state of the art machines. Its fabrics business concerns few varieties of Poplins, Terry rubia, Shirting and Suiting Fabrics mainly for domestic market.

The company employs approx 2250 persons including a team of approx 200 persons at supervisory and managerial level.

The company's turnover is INR 2600 million for the year 2007-08 including turnover from Yarns exports to the extent of INR 700 million. The company has a sound track record of profitability and financial health.

The company is part of LN Bangur group having interests in Tea, Textiles and Paper business.

Location :

The Company's plant is located in the town of Pali (Rajasthan) INDIA. It is well connected by Rail and Road routes. The town is connected by rail on Jodhpur-Mumbai Broad Gauge train route, and by road on National Highway No. 14 and 65. The plant is located on National Highway No. 65 towards Jodhpur, and just 300 meters away from Pali railway station.

Its connectivity to Jodhpur Inland Container Depot, Mundra Port and JNPT/NSICT gives complete assurance to the importers of on-time delivery.



Production Facilities :

The company has an installed production capacity of 109344 Spindles, 1896 Rotors and 460 Looms. It produces about 71 MT of Yarn and 50000 Mtrs. of Fabrics daily.

Equipment Lineup :

The plant is equipped with latest machines of Rieter, Lakshmi, Trumac and Schlafhorst which includes :

- Rieter/LMW/Trumac make Blow Room lines with Bale plucker and Cotton contamination Sorter VETAL SCAN
- Rieter C-60, LMW LC 300A and Trumac DK 780 Carding Machines
- Rieter SB-2, Rieter RSB D40 and LMW RSB 85 I Auto leveller Draw Frame machines
- Rieter Omega Lap E-35 and LMW Lap Former LH-10 machines
- Rieter E-65 and LMW LK-54 Combing machines
- LMW make LF 1400A Speed Frame machines
- LMW LR 6/S make Ring Frame machines
- Schlafhorst AC-338 Autoconer machines
- Sieger make Yarn Conditioning Plant



Quality, Testing and Controls :

The company can deliver qualitatively superior yarns at par with the leading yarns manufacturers of the country. It delivers the quality level to its buyers as it commits. A well-equipped quality assurance cell having i) latest yarn and sliver evenness testing machine with auto count and hairiness module (Premier iQ), ii) Single yarn strength tester working on the principles of Constant Rate of Elongation (CRE), iii) Yarn classimat fault detection system, iv) High volume instrument for cotton testing with color and micronaire module etc., is in place to monitor, ensure and improve the quality standards to the satisfaction of customers. A proper mixing-wise, quality-wise and process-wise segregation is in vogue and accordingly lot nos. are mentioned on each of the cartons to avert chances of mixing or shade variation. Proper checks and processes to produce contamination-controlled yarns are being adopted.

Products :

The products of the company can be classified in following main categories :

- a) **Ring Spun Yarn** : It produces 100% cotton yarn both combed and carded, 100% Viscose yarn, 100% Polyester Yarn, Polyester Viscose Blended Yarn in the count range of Ne 6s to Ne 40s. It manufactures yarn suitable for weaving, knitting, terry towel and industrial use .
- b) **Open End Yarn** : The company's latest installation of 720 nos. Rotors of Rieter make Open End Machine model BT 923 has given an edge to the company to produce best quality yarns of single and multiple ply for being used in Carpet backing, industrial use and other fabrics.
- c) **Fabrics** : The company produces about 50000 Mtrs. per day of fabrics meant for domestic market. It includes 100% Cotton Poplin Fabrics of both combed and carded yarns, Polyester cotton blended terry rubia, other shirting and cotton suiting fabrics.



Packaging and Stuffing :

Yarn meant for exports are packed either in cartons or on wooden pallets. Stuffing of yarn is normally carried out at factory premises so that in transit damage to yarns is avoided. Quantity of yarns stuffed in one no. HQ container of 40ft. is 20.6 MT in carton packing and 21.7 MT in wooden pallets packing.

Exports :

After having catered to the domestic market for years, the company started direct exports in the year 2002-03. It has so far exported directly or through merchant exporters to China, Bangladesh, Korea, Vietnam, Malaysia, Philippines, Srilanka, Hong Kong, Turkey, Egypt, Portugal, Nigeria, Mauritius, Malaysia, Israel, Taiwan, Morocco, Colombia, Peru, Nepal, Poland, U.S.A., Tunisia and Romania.

Raw Materials :

The company uses Cotton grown in nearby areas having required quality levels to produce world class Yarns. Contamination in cotton is controlled at four stages - i) by manual sorting in field , ii) by manual sorting at bale plucker, iii) automatic removal by color contamination sorter and polypropylene remover installed in blow room lines, and iv) by YM9001 Siroclearers installed at Autoconers.

100% Viscose Yarn, 100% Polyester yarns and Polyester Viscose blended yarns are being manufactured using fibres purchased from Reliance and Grasim.

For detailed information, please log on to our website www.msumindia.com



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